



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102103-PO
Job Sheet 181756



Part No: RB T102103-PO

Job Qty: 3 ea

Part Name: Dehydrator Tail Rotor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/7/18

Job Tracking No:

Due Date: 9/7/18 ✓

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RB T102103 Rev.C IPP Rev. A 18.08.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Receive Ea	3 Ea		9/7/18			AIH001-VU Purchasing		AUG 28 2018
110	Packaging	3 pcs		9/7/18	0.00	0.00	Packaging2		AUG 28 2018
120	QC	3 pcs		9/7/18	0.00	0.00	QC6		38
130	Small Fab	3 pcs		9/7/18	0.00	0.30	Small Fab-2		MLC 9-89 DAS
140	QC	3 pcs		9/7/18	0.00	0.00	QC5		38
150	Packaging	3 pcs		9/7/18	0.00	0.00	Packaging3		9-89
160	QC21-FG	3 Ea		9/7/18	0.00	0.00	QC21		SEP 11 2018

Part Op 100 - Issue P/O: 046697 MANUFACTURE RB T102103 AS PER DWG Supplier: AIRCRAFT HARDWARE ACCESS
Descriptions: -Certificate of conformity is required
130 - Re-identify as required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T102103P	Dehydrator Tail Rotor	3 pcs (1 ea)	100-Receive Ea	5105949

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Receive Ea	RB T102103P	3	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/7/18 3:52 PM dart.baker.diane

Container No: 5105956



Part: RB T102103

Job No: 181756

Serial No/Batch: 5105956

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 08/28/18



Dart Aerospace Ltd.
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Canada

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PURCHASE ORDER PO040697

Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76617 USA
Phone: 817 680 3523
Fax: 817 838 9111

PO No: PO040697
PO Date: 8/7/18
Due Date: 9/18/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Revised

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	181751	RB T101995P		Strap Pin Drift	Firmed	-	8/14/18	4 Ea	0 Ea	4 Ea	\$135.00/Ea	\$540.00
2	181752	RB T101544P		Adapter Set	Firmed	-	8/14/18	2 Ea	0 Ea	2 Ea	\$750.00/Ea	\$1,500.00
3	181753	RB T101880P		Tool Sleeve	Firmed	-	8/14/18	2 Ea	0 Ea	2 Ea	\$250.00/Ea	\$500.00
4	181754	RB T103310-101P		Freewheeling Assembly Removal Output Shaft	Firmed	-	9/18/18	2 pcs	0 pcs	2 pcs	\$200.00/pcs	\$400.00
5	181755	RB T102102P		Dehydrator Transmission	Firmed	-	8/14/18	3 Ea	0 Ea	3 Ea	\$100.00/Ea	\$300.00
6	181756	RB T102103P		Dehydrator Tail Rotor	Firmed	-	9/4/18	3 pcs	0 pcs	3 pcs	\$155.00/pcs	\$465.00
Grand Total:											\$3,705.00	

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9-89

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

AIRCRAFT HARDWARE & ACCES.
P.O. BOX 14007 FT. WORTH TX 76117
Phone: 817-680-3523 FAX- 817-416-5274
e-mail: sales@aircrafthardwareacces.com

Packing Slip

ATTN: Shipping Dept.

Date: 8/27/2018

TO: DART AEROSPACE

1270 ABERDEEN STREET

Packer # 82718B

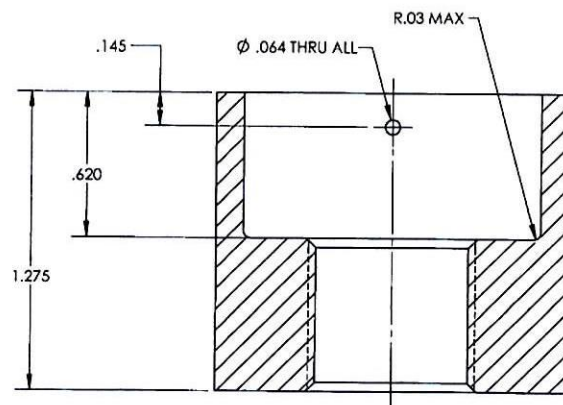
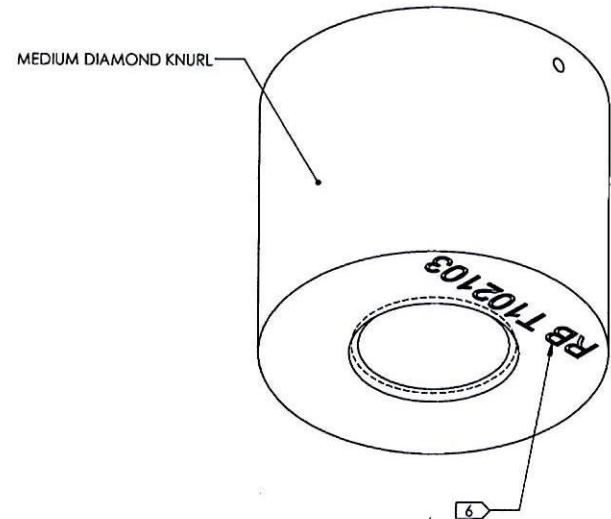
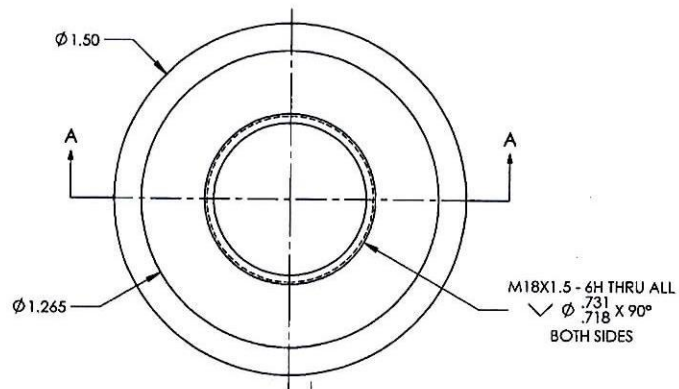
Hawkesbury ON K6A1K7

Cust. PO #: 40697

Qty	Tool #	REF#	Description
3 ✓	RBT102103 ✓		DEHYDRATOR ✓

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ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS



RB T102103-3 ADAPTER

NOTES:

- 1) MATERIAL: 2024-T4
- 2) HEAT TREAT: N/A
- 3) FINISH: CLEAR ANODIZE
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: ENGRAVE T/N "RB T102103" & S/N, ARIAL REGULAR, 1/8" HEIGHT, 0.010" DEPTH

SECTION A-A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE: ADAPTER			
DWG NO.: RB T102103-3			
DESIGN BY: VM 10/16/2017	JOCK 2 .003 FRACTIONS 5/16	REV C/D	
DRAWN BY: VM 10/26/2017	2X 1/2 .01	ANGLES & R SURFACES = 125°	
CHECKED: SAC 10/27/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
MFG. APPR: DP 10/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
APPROVED: WM 10/31/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
DATE: 10/26/2017	SCALE: NTS	WEIGHT: 0.358 LBS	SHEET 2 OF 4
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